COLORS

Melted Ice Honed
Melted Ice Rigato

Aqua Honed
Aqua Rigato

Sage Honed
Sage Rigato

Weathered Black Honed
Weathered Black Rigato

*Stocked Sizes
PORTLAND

MELTED ICE

18x36 Melted Ice Honed

18x36 Melted Ice Rigato

6x36 Melted Ice Honed

6x36 Melted Ice Rigato

12x24 Melted Ice Honed*

*Stocked Sizes
AQUA

18x36 Aqua Honed

18x36 Aqua Rigato

6x36 Aqua Honed

6x36 Aqua Rigato

12x24 Aqua Honed*

*Stocked Sizes
SAGE

18x36 Sage Honed

12x24 Sage Honed*

*Stocked Sizes
WEATHERED BLACK

18x36 Weathered Black Honed

18x36 Weathered Black Rigato

12x24 Weathered Black Honed
The Portland series is a porcelain tile with a concrete look that is available in two finishes; Honed and Rigato.

### INSTALLATION & MAINTENANCE

Portland may be installed using standard ceramic tile installation methods and materials, as recommended by the Tile Council of North America (TCNA). An Architectural Ceramics sales representative will advise you on general installation questions.

### TECHNICAL INFORMATION

| ORIGIN: USA | COLOR VARIATION: V2 |
| AVAILABLE FINISHES: HONED, VINTAGE | THICKNESS: 8MM |
| TYPE: COLOR BODY PORCELAIN | PORCELAIN ENAMEL INSTITUTE SCALE: N/A |
| EDGE: RECTIFIED (18X36 & 6X36 ONLY) | DYNAMIC COEFFICIENT OF FRICTION: WET ≥ 0.42 |
| LOOK: CONCRETE | BREAKING STRENGTH: COMPLIANT TO ASTM C-648 > 250 LBS |
| APPLICATION: FLOOR & WALL | WATER ABSORPTION: ≤ 0.1% |
| USE: COMMERCIAL & RESIDENTIAL | STAIN RESISTANCE: YES |
| PACKAGING: PLEASE CONSULT YOUR ACI SALES REP FOR PACKAGING INFORMATION | FROST RESISTANCE: YES |
| ENVIRONMENT: GREEN CHOICE |

### AVAILABLE SIZES

<table>
<thead>
<tr>
<th>FIELD</th>
<th>MOSAIC</th>
<th>TRIM</th>
</tr>
</thead>
<tbody>
<tr>
<td>18x36</td>
<td>12x24</td>
<td>6x36</td>
</tr>
<tr>
<td>2x2</td>
<td>3x24 BN</td>
<td>6x12 CB</td>
</tr>
</tbody>
</table>

| Melted Ice | H, R | H* | H, R | H | H | H |
| Aqua       | H, R | H* | H, R | H | H | H |
| Sage       | H    | H* | H    | H | H | H |
| Weathered Black | H, R | H | H | H | H | H |

H=Honed finish, R=Rigato finish, *Stocked Sizes

Lead times for specialty & non-stocked items will vary depending on product ordered, quantity, and destination. Please contact ACI to determine the lead time to order samples and material.

**CONTACT INFORMATION:**

**www.architecturalceramics.com**

1.800.287.1742

For general sales inquiries: sales@architecturalceramics.com

For commercial & hospitality sample requests: samples@architecturalceramics.com

Headquarters: 800 E Gude Dr Suite F, Rockville, MD 20850